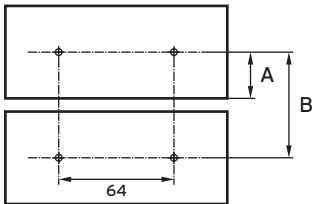


Diagram

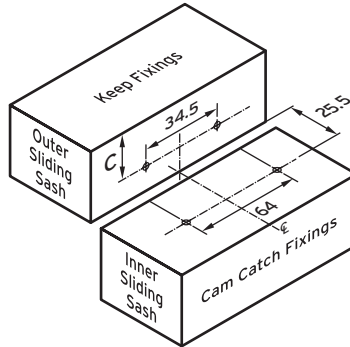
Fig. 1
Cam Catch with Cast Keep Fixing

Outer Sliding Sash - Keep Fixings



Inner Sliding Sash - Cam Catch Fixings

Fig. 2
Cam Catch with Pressed Metal Keep Fixing



Fixing Instructions

1. Drill pilot holes for Cam Catch and Keep (follow Fig. 1 when using Cast Keep or Fig. 2 when using Pressed Metal Keep). See table for keep fixing dimensions.

2. Fix Cam Catch and Keep to profile/window using screws. The recommended screws are No.8 Countersunk head.

NB It may be necessary to operate the Cam Catch a few times to bed it in and alleviate any initial stiffness.

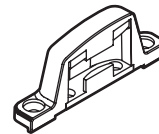
- Adequate protection is advised when decorating to prevent paint or plaster etc. fouling the moving parts.
- Do not clean any part of these fittings with solvents or abrasive substances.

Cast Keeps

Pressed Metal Keeps

Product Code	'A'	'B'	Product Code	'C'
Std Cast Keep (TL120)	4.5	30	Pressed Metal Keep (TL122)	17
Wide Cast Keep (TL121)	9.5	35	Pressed Metal Keep (TL124)	30.5
			Pressed Metal Keep (TL125)	38

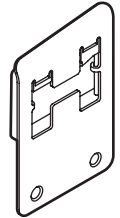
* Always ensure correct keep fixing is used



Cast Keep



Alliance Cam Catch
TL100 = key locking version
TL100DM = non locking version



Pressed Metal Keep

MARKETING DIVISION

International House, Peartree Road, Stanway, Colchester, Essex CO3 0JL
Tel: +44 (0) 1206 713800 Fax: +44 (0) 1206 543126 Web: www.titon.com